

BEND TECH SURVIVAL GUIDE

1. Set Up for RogueFab M600 Bender

1a Die Library

1b Add New

1c OEM List

1d Rogue Fab (After Nov 2014)

2a Wizard

2b Worksheets

2c OEM List

2d Delete

Die List

3.500 x 0.250
3.500 x 0.375
3.500 x 0.500
3.500 x 0.625
3.500 x 0.750
3.500 x 0.875
3.500 x 1.000
3.500 x 1.125
3.500 x 0.3125
4.500 x 1.000
4.500 x 1.125
4.500 x 1.250
4.500 x 1.375
4.500 x 1.500
4.500 x 1.625
4.500 x 1.750
6.000 x 1.000
6.000 x 1.125
6.000 x 1.250
6.000 x 1.500

OEM Die List

Select the Model of your Bender:

- JD2 - Model 2
- JD2 - Model 3
- JD2 - Model 32
- JD2 - Model 4
- JD2 - Model 50
- JMR 1000
- JMR 1000-90
- JMR 1001
- JMR 1001-90
- JMR 1002
- JMR 1002-90
- JMR 1003
- JMR 1004
- JMR 1005
- JMR 1008
- JMR 1008-90
- Mittler Brothers 2500
- Mittler Brothers 900
- MTech
- Pro-Tools 105
- Pro-Tools 105HD
- Pro-Tools Brute
- Pro-Tools HB302
- Rogue Fab (After Nov 2014)**
- ShopOutfitters
- Speedwex
- Stakesy STA137
- Swade-Sir 10BH

Bend-Tech Calibration

Units: Inches Millimeters

Die Type: Round Square Pipe

2. Calibrate Your System

3. Change from Apex to Tangent

3a Options

3b Single Parts

3c Tangent

3d Save

Options

General Design Settings **Single Parts** Assembly Plate / Sheet Header Design Simulation Misc Options

Features to Display

- Dimensions
- Wall Thickness
- Cut-Off
- Verification Points
- Apex Guides
- Bend Highlight
- Tri-Star
- Orientation Axis

Setup Sheet

- Print Transitions
- Print Design Instructions
- Print Tri-Star
- Print Dimensions

Defaults

Cut-Off Color:

Tri-Star Scale: 1

Dimension Size: 1

Grid Spacing: 1

Dim Type: **Tangent**

Cut-Off

Cut-Off Start: 0

Cut-Off End: 0

Custom Part - Reverse Rotation

Sketch 3D - Display Start Anchor

Notes:

To change your default settings, click on the 'Options' button under the 'Tools' menu.